



APPLICATION INSTRUCTIONS FOR CAD-COLOR®

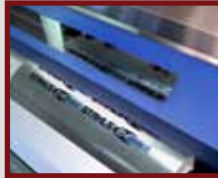


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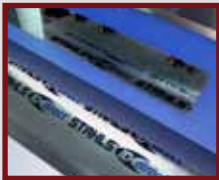
SOLUTIONS™ METALLIC



FEED MATERIAL
into plotter/cutter
so that the media
faces up.



PRINT DESIGN
in positive form
(do not mirror).



CUT DESIGN
If cutting through
ink, let the print dry
for 2-4 hours;
otherwise you may
cut immediately.
Dry times may vary.



WEED
away the excess
media. If the design was
cut immediately,
the print must dry
30-60 minutes
before proceeding.



PLACE MASK
over the graphic,
making sure to
smooth out any
air bubbles.
REMOVE
backing revealing
material's adhesive.



PREHEAT & POSITION
Preheat garment for
10 seconds, prior to
application. Position
the graphic to be applied
and cover with
Kraft Paper.



HEAT APPLY
Temperature:
325-330°F; 162-165°C
Time:
3-5 seconds
Pressure:
medium
#6 on Hotronix®



PEEL MASK HOT
Cover with Kraft Paper
or Reusable Cover
Sheet and reseat for
13-15 seconds.

Description

For use with solvent / eco solvent
print and cut systems to create
full-color metallic images with
brilliant shine.
(PU,130 micron [+/-10%])

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Woven nylon
Nylon knits
Nylon meshes - micro, tricot,
mini, reversible

Polyester knits
Polyester mesh
Sublimated Polyester
Poly/foam & cotton caps
Satin
Cordura®

*Due to the combination of fabrics, weaves,
coatings and dyes used in the textile
industry, Stahls' recommends and provides
samples of our materials and medias for
testing.*

Accessories Required

CAD-COLOR® Solutions™ Mask
Kraft Paper or Reusable Cover Sheet
EZ Weeder® or Tweezers

Cutting Notes

Be sure to perform test cuts to
ensure proper blade depth when
cutting. Cutting too deep will result
in weeding or masking difficulties.

Care Instructions

For best results, turn the garment
inside out. Machine wash warm or
cold using mild detergent. Do not
use bleach. Do not iron directly on
transfer. Tumble dry at low setting. Do
not dry-clean. Natural distressing can
occur with repeated washings.

Storage

Store in a cool, dry area. Avoid
direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	135g	.25	30cm/s
Roland VP-300	45°	140g	.75	30cm/s
Roland XC-540	45°	155g	.250	30cm/s
Roland GX-24	45°	160g	.225	30cm/s
Mimaki CG-75 FX	SPB-0001	330g	.15	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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