

## Roland® GX-24

| CAD-CUT® MATERIAL                            | BLADE       | FORCE               | OFFSET      | SPEED     |
|--|-------------|---------------------|-------------|-----------|
| CAD-CUT® AirFlow™                            | 45° / 60°   | 70-110g / 60-100g   | .25 / .5    | 30cm/s    |
| CAD-CUT® Carbon Fiber                        | 45° / 60°   | 70-110g / 50-90g    | .25 / .5    | 30cm/s    |
| CAD-CUT® Econo Flock NEW                     | 60°         | 250g                | .55         | 15-20cm/s |
| CAD-CUT® ECONOPRINT™                         | 45° / 60°   | 250g / 200-240g     | .425 / .25  | 50cm/s    |
| CAD-CUT® Fashion-FILM™ // Premium            | 45°         | 80g                 | .25         | 60cm/s    |
| CAD-CUT® Fashion-FILM™ Electric              | 45° / 60°   | 100g / 130g         | .225 / .425 | 50cm/s    |
| CAD-CUT® Fashion-REFLECT™ // Universalreflex | 60° / 45°   | 80g / 90g           | .60 / .25   | 50cm/s    |
| CAD-CUT® Flexi Film                          | 60°         | 70-90g              | .350        | 15-20cm/s |
| CAD-CUT® Flock                               | 60°         | 200g                | .550        | 15-20cm/s |
| CAD-CUT® Glitter                             | 60° / 45°   | 160-190g / 140-180g | .25         | 50cm/s    |
| CAD-CUT® Glitter Flake // Glitter            | 60° / 45°   | 160-190g / 140-180g | .25         | 50cm/s    |
| CAD-CUT® Gloss                               | 45° / 60°   | 70-100g / 50-100g   | .25 / .5    | 30cm/s    |
| CAD-CUT® Glow                                | 45° / 60°   | 70-110g / 40-90g    | .25 / .5    | 30cm/s    |
| CAD-CAD® GORILLA GRIP® II // Nylongrip       | 60° / 45°   | 80-100g / 100-150g  | .30 / .25   | 50cm/s    |
| CAD-CUT® Hologram // Effect                  | 60°         | 140g                | .25         | 15-20cm/s |
| CAD-CUT® MultiFlock                          | Flock Blade | 170-220g            | .550        | 15-20cm/s |
| CAD-CUT® Neon                                | 60° / 45°   | 180-220g / 160-200g | .50 / .15   | 50cm/s    |
| CAD-CUT® Reflective                          | 60° / 45°   | 120-150g / 100-150g | .30 / .25   | 50cm/s    |
| CAD-CUT® SportFilm Lite™ // SportsFilm™      | 45°         | 110g                | .25         | 50cm/s    |
| CAD-CUT® Super Film                          | 45° / 60°   | 70-80g / 60g        | .225        | 50cm/s    |
| CAD-CUT® Thermo-FILM®                        | 60° / 45°   | 140-170g / 120-160g | .50 / .25   | 50cm/s    |
| CAD-CUT® Thermo-FLOCK®                       | Flock Blade | 170-220g            | .50         | 50cm/s    |
| CAD-CUT® Thermo-GRIP®                        | 60° / 45°   | 120-170g / 140-170g | .50 / .25   | 50cm/s    |
| CAD-CUT® Pebble Puff™                        | 45°         | 110-150g / 70-110g  | .25 / .5    | 30cm/s    |
| Poly-TWILL™                                  | Twill Blade | 150g                | .225        | 50cm/s    |
| Pressure Sensitive Poly-TWILL™               | Twill Blade | 150g                | .225        | 50cm/s    |
| Pressure Sensitive Sign Vinyl                | 60° / 45°   | 130-150g / 140-180g | .425 / .15  | 50cm/s    |

The recommendations given are guidelines only, based on a new, unused blade.  
 Always perform a test cut before production to determine the settings for your cutter.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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